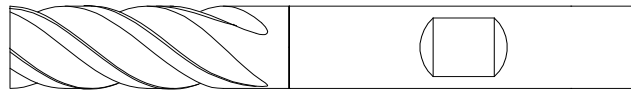


## Preisliste - Liste de prix

Ergänzung - supplément Intool Katalog Nr. 3 Preisliste - Liste de prix 2007  
gültig ab - valable à partir du  
19.11.2007

### VHM Fräser - Fraises en métal dur

STOCK Super F-UT DIN 6527 mit ungleicher Drallsteigung - avec goujures à pas différentiel  
Seite/page 2



### VHM Bohrwerkzeuge - Outils de perçage en métal dur

STOCK Super V-U DIN 6537 (3-12xD) mit und ohne Kühlkanal - avec et sans arrosage  
Seite/page 3-5

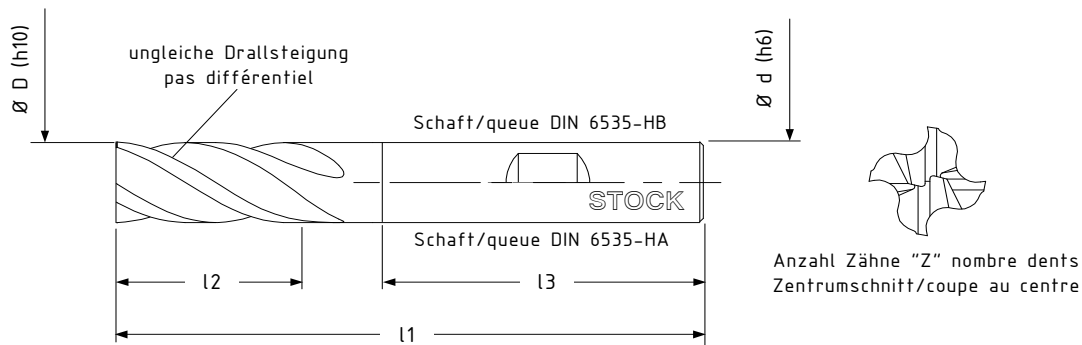
STOCK Super V70 (8-12xD) mit und ohne Kühlkanal - avec et sans arrosage  
Seite/page 6

Stock Super V-T (20-30xD) mit Kühlkanal - avec arrosage  
Seite/page 7



STOCK Typ N (3-5xD)  
Seite/page 8





SuperF-UT DIN 6527-K / HB / FIRE						
Artikel-Nr.	Ø D	l1	l2	"Z"	Ø d x l3	Netto CHF/St.
64550 0600	6	54	10	Z=4 / 35° 38°	6x36	27.00
64550 0800	8	58	12		8x36	37.00
64550 1000	10	66	14		10x40	54.00
64550 1200	12	73	16		12x45	69.00
64550 1400	14	75	18		14x45	92.00
64550 1600	16	82	22		16x48	121.00
64550 1800	18	84	24		18x48	174.00
64550 2000	20	92	26		20x50	182.00

SuperF-UT DIN 6527-L / HB / FIRE						
Artikel-Nr.	Ø D	l1	l2	"Z"	Ø d x l3	Netto CHF/St.
64551 0400	4	57	11	Z=4 / 35° 38°	6x36	29.00
64551 0500	5	57	13		6x36	29.00
64551 0600	6	57	13		6x36	32.00
64551 0800	8	63	19		8x36	43.00
64551 1000	10	72	22		10x40	64.00
64551 1200	12	83	26		12x45	83.00
64551 1400	14	83	26		14x45	111.00
64551 1600	16	92	32		16x48	143.00
64551 1800	18	92	32		18x48	205.00
64551 2000	20	104	38		20x50	217.00

auch lieferbar/aussi livrable HA Schaft/queue Art.-Nr. 54551

SuperF-UT FS Werksnorm-norme usine / HA / FIRE						
Artikel-Nr.	Ø D	l1	l2	"Z"	Ø d x l3	Netto CHF/St.
64558 0800	8	63	19	Z=6 / 44° 45° 46°	8x36	45.50
64558 1000	10	72	22		10x40	73.00
64558 1200	12	83	26		12x45	98.50
64558 1600	16	92	32		16x48	176.00
64558 2000	20	104	38		20x50	254.00

SuperF-UT FS Werksnorm-norme usine / HB / FIRE						
Artikel-Nr.	Ø D	l1	l2	"Z"	Ø d x l3	Netto CHF/St.
64559 0800	8	63	19	Z=6 / 44° 45° 46°	8x36	48.00
64559 1000	10	72	22		10x40	77.00
64559 1200	12	83	26		12x45	103.00
64559 1600	16	92	32		16x48	185.00
64559 2000	20	104	38		20x50	264.00

SuperF-UT VA DIN 6527-L / HB / FIRE						
Artikel-Nr.	Ø D	l1	l2	"Z"	Ø d x l3	Netto CHF/St.
64557 0400	4	57	11	Z=4 / 40° 42°	6x36	39.50
64557 0500	5	57	13		6x36	39.50
64557 0600	6	57	13		6x36	47.50
64557 0800	8	63	19		8x36	65.00
64557 1000	10	72	22		10x40	97.00
64557 1200	12	83	26		12x45	124.00
64557 1600	16	92	32		16x48	212.00
64557 2000	20	104	38		20x50	326.00

SuperF-UT VA/IK DIN 6527-L / HB / FIRE Kühlkanäle Radial-avec arrosage						
Artikel-Nr.	Ø D	l1	l2	"Z"	Ø d x l3	Netto CHF/St.
64567 0600	6	57	13	Z=4 / 40° 42°	6x36	66.00
64567 0800	8	63	19		8x36	91.00
64567 1000	10	72	22		10x40	133.00
64567 1200	12	83	26		12x45	171.00
64567 1600	16	92	32		16x48	294.00
64567 2000	20	104	38		20x50	451.00

SuperF-UT AL DIN 6527-L / HB Blank/pol						
Artikel-Nr.	Ø D	l1	l2	"Z"	Ø d x l3	Netto CHF/St.
74555 0400	4	57	11	Z=4 / 40° 42°	6x36	28.00
74555 0500	5	57	13		6x36	28.00
74555 0600	6	57	13		6x36	28.00
74555 0800	8	63	19		8x36	32.50
74555 1000	10	72	22		10x40	53.50
74555 1200	12	83	26		12x45	74.50
74555 1600	16	92	32		16x48	125.00
74555 2000	20	104	38		20x50	205.00

auch lieferbar/aussi livrable HA Schaft/queue Art.-Nr. 74554

Typ	Anwendungsgebiet - domaine d'application
F-UT	Mehrbereichsfräser "STANDARD" - fraise universelle (Multifunktion Schruppen & Schlichten - ébauche et finition)
F-UT FS	Schlichtfräser "SUPER FINISH" - fraise finition
F-UT VA	Bearbeitung - usinage INOX
F-UT VA/IK	Bearbeitung - usinage INOX mit Kühlkanal - avec arrosage
F-UT AL	Bearbeitung - usinage "ALUMINIUM"

Einsatzempfehlungen & Schnittdaten - conseils d'utilisation et valeurs de coupe

Intool Katalog/catalogue Seite/page 30 STOCK Prospekt SuperF-UT

Hartmetall Feinstkornsorte - grains ultrafins FIRE-Hartstoffschicht TiAlN Multilayer - Multicouche

Artikel-Nr.

**Super V-U VHM Spiralbohrer - Forets en métal dur**

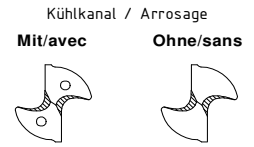
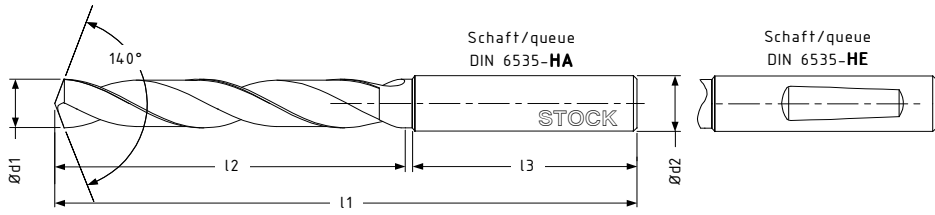
no d'article

Netto CHF/Stk

STOCK Typ Super V-U Beschichtung/revêtement FIRE (Multilayer TiAlN)

prix net CHF

RabGr 850



Art.-Nr. 51893 (12xD) 4-Fasen/4-listels

Ø d1 (m7)	Ø d2 (h6) d2 x l3	DIN 6537-K (3xD)				DIN 6537-L (5xD)				Werksnorm (7xD)		Werksnorm (12xD)																
		Ohne/sans		Mit/avec		Ohne/sans		Mit/avec		Mit/avec																		
		HA	HE	HA	HE	HA	HE	HA	HE	HA	HE	HA	HE															
		11	12	51873	51871	51776	51876	11	12	51787	51887	51781	51881															
3.00	6 x 36	62	20	40.00	42.00	51.00	53.00	66	28	46.00	49.00	66.00	68.00															
3.10				40.00		51.00	53.00			46.00		66.00	68.00															
3.20					40.00		51.00	53.00			46.00		66.00	68.00														
3.25					40.00	42.00	51.00	53.00			46.00	49.00	66.00	68.00														
3.30					40.00	42.00	51.00	53.00			46.00	49.00	66.00	68.00														
3.40					40.00	42.00	51.00	53.00			46.00	49.00	66.00	68.00														
3.50					40.00	42.00	51.00	53.00			46.00	49.00	66.00	68.00														
3.60					40.00		51.00	53.00			46.00		66.00	68.00														
3.70			62	20	40.00	42.00	51.00	53.00	66	28	46.00	49.00	66.00	68.00														
3.80			66	24	40.00	42.00	51.00	53.00	74	36	46.00	49.00	66.00	68.00														
3.90		40.00				51.00	53.00	46.00				66.00	68.00															
4.00					40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00	75	37	146.00	149.00	102	64	196.00							
4.10					40.00						46.00		71.00															
4.20					40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00	75	37	146.00	149.00			196.00							
4.30					40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00	85	45	146.00				196.00							
4.40					40.00						46.00		71.00				146.00											
4.50					40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00			146.00	149.00			196.00							
4.60					40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00			146.00	149.00										
4.65				40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00	85	45	146.00	149.00											
4.70		66	24	40.00				74	36	46.00		71.00		90	50	146.00		102	64									
4.80		66	28	40.00	42.00	55.00	58.00	82	44	46.00	49.00	71.00	74.00			146.00	149.00	116	78									
4.90	40.00									46.00		71.00																
5.00				40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00			146.00	149.00			196.00								
5.10				40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00			146.00	149.00											
5.20				40.00		55.00				46.00		71.00	74.00			146.00												
5.30				40.00		55.00				46.00		71.00	74.00			146.00												
5.40				40.00		55.00				46.00		71.00	74.00	90	50													
5.50				40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00	97	57	146.00	149.00			196.00								
5.55				40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00															
5.60				40.00		55.00				46.00		71.00	74.00															
5.70				40.00	42.00	55.00	58.00			46.00		71.00	74.00			146.00												
5.80				40.00	42.00	55.00	58.00			46.00	49.00	71.00	74.00			146.00												
5.90				40.00		55.00				46.00		71.00																
6.00		66	28	40.00	42.00	55.00	58.00	82	44	46.00	49.00	71.00	74.00	97	57	146.00	149.00	116	78	196.00								
6.10		79	34	40.00		75.00		91	53	47.00		78.00	82.00	106	66	169.00		146	108									
6.20	40.00				75.00		47.00				78.00	82.00	169.00															
6.30	40.00				75.00		47.00				78.00	82.00																
6.40	40.00				75.00		47.00				78.00	82.00																
6.50	40.00			42.00	75.00	78.00	47.00			50.00	78.00	82.00	169.00			172.00				229.00								
6.60	40.00				75.00		47.00				78.00	82.00																
6.70	40.00				75.00		47.00				78.00	82.00																
6.80	40.00			42.00	75.00	78.00	47.00			50.00	78.00	82.00	169.00			172.00				229.00								
6.90	40.00			42.00	75.00	78.00	47.00			50.00	78.00	82.00	169.00			172.00				0.00								
7.00	40.00			42.00	75.00	78.00	47.00			50.00	78.00	82.00	169.00			172.00				229.00								
7.10	8 x 36			79	41	40.00				75.00		91	53			47.00				78.00	82.00	116	76	169.00	172.00	146	108	229.00
7.20						40.00				75.00						47.00				78.00	82.00							
7.30		40.00		75.00		47.00		78.00	82.00	169.00																		
7.40		40.00	42.00	75.00	78.00	47.00	50.00	78.00	82.00	169.00	172.00																	
7.50		40.00	42.00	75.00	78.00	47.00	50.00	78.00	82.00	169.00	172.00				229.00													
7.60		40.00		75.00		47.00		78.00	82.00	169.00																		
7.70		40.00		75.00		47.00		78.00	82.00	169.00																		
7.80		40.00	42.00	75.00	78.00	47.00	50.00	78.00	82.00	169.00	172.00																	
7.90		40.00		75.00		47.00		78.00	82.00	169.00																		
8.00		79	41	40.00	42.00	75.00	78.00	91	53	47.00	50.00			78.00	82.00	116	76	169.00	172.00	146	108			229.00				
8.10		10x40	89	47	45.00		84.00		103	61	52.00				90.00	94.00	131	87	205.00		162			120				

Artikel-Nr.

**Super V-U VHM Spiralbohrer - Forets en métal dur**

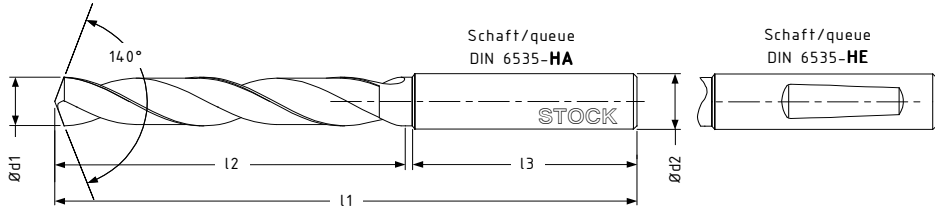
no d'article

Netto CHF/Stk

STOCK Typ Super V-U Beschichtung/revêtement FIRE (Multilayer TiAIN)

prix net CHF

RabGr 850



Art.-Nr. 51893 (12xD) 4-Fasen/4-listels

Ø d1 (m7)	Ø d2 (h6) d2 x l3	DIN 6537-K (3xD)				DIN 6537-L (5xD)				Werksnorm (7xD)		Werksnorm (12xD)																
		l1	l2	Ohne/sans		Mit/avec		l1	l2	Mit/avec		l1	l2	Mit/avec														
				HA	HE	HA	HE			HA	HE			HA														
8.20	10 x 40	89	47	45.00		84.00		103	61	52.00		90.00	94.00	131	87	205.00		162	120									
8.30				45.00		84.00				52.00		90.00	94.00															
8.40				45.00		84.00				52.00		90.00	94.00															
8.50				45.00	47.00	84.00	87.00			52.00	56.00	90.00	94.00				205.00			209.00		290.00						
8.60				45.00	47.00	84.00	87.00			52.00	56.00	90.00	94.00				205.00			209.00								
8.70				45.00		84.00				52.00		90.00	94.00															
8.80				45.00	47.00	84.00	87.00			52.00	56.00	90.00	94.00				205.00			209.00								
8.90				45.00		84.00				52.00		90.00																
9.00				45.00	47.00	84.00	87.00			52.00	56.00	90.00	94.00			131	87			205.00	209.00		290.00					
9.10				45.00		84.00				52.00		90.00	94.00			139	95			205.00								
9.20				45.00		84.00				52.00		90.00								205.00								
9.25				45.00		84.00				52.00		90.00																
9.30				45.00	47.00	84.00	87.00			52.00	56.00	90.00	94.00									205.00						
9.40				45.00		84.00				52.00		90.00	94.00									205.00						
9.50				45.00	47.00	84.00	87.00			52.00	56.00	90.00	94.00									205.00	209.00		290.00			
9.60				45.00		84.00				52.00		90.00	94.00															
9.70				45.00		84.00				52.00		90.00	94.00															
9.80				45.00	47.00	84.00	87.00			52.00	56.00	90.00	94.00									205.00						
9.90	45.00		84.00		52.00		90.00	94.00																				
10.00	89	47	45.00	47.00	84.00	87.00	103	61	52.00	56.00	90.00	94.00	139	95	205.00			209.00	162	120	290.00							
10.10	12 x 45	102	55	68.00		120.00		118	71	78.00		131.00		155	106					204	156							
10.20				68.00	71.00	120.00	125.00			78.00	83.00	131.00	136.00					270.00	275.00				380.00					
10.30				68.00	71.00	120.00	125.00			78.00	83.00	131.00	136.00					270.00	275.00									
10.40				68.00		120.00				78.00		131.00																
10.50				68.00	71.00	120.00	125.00			78.00	83.00	131.00	136.00					270.00	275.00				380.00					
10.60				68.00		120.00				78.00		131.00	136.00															
10.70						120.00	125.00					131.00	136.00															
10.80				68.00		120.00				78.00		131.00						275.00										
10.90						120.00						131.00																
11.00				68.00	71.00	120.00	125.00			78.00	83.00	131.00	136.00			155	106	270.00	275.00				380.00					
11.10				68.00		120.00				78.00		131.00				163	114											
11.20				68.00	71.00	120.00	125.00			78.00		131.00	136.00															
11.30						120.00						131.00																
11.40				68.00		120.00				78.00		131.00																
11.50				68.00	71.00	120.00	125.00			78.00	83.00	131.00	136.00									270.00	275.00		380.00			
11.60						120.00						131.00																
11.70				68.00		120.00	125.00			78.00		131.00	136.00															
11.80				68.00		120.00				78.00		131.00																
11.90	68.00		120.00		78.00		131.00																					
12.00	102	55	68.00	71.00	120.00	125.00	118	71	78.00	83.00	131.00	136.00	163	114	270.00			275.00	204	156	380.00							
12.10	14 x 45	107	60	91.00	94.00	168.00	175.00	124	77	102.00	110.00	177.00	184.00	182	133			381.00	389.00	230	182							
12.20				91.00		168.00				102.00		177.00																
12.30				91.00		168.00				102.00		177.00										381.00			474.00			
12.40				91.00		168.00				102.00		177.00																
12.50				91.00	94.00	168.00	175.00			102.00	110.00	177.00	184.00									381.00	389.00		474.00			
12.60				91.00		168.00				102.00		177.00																
12.70				91.00		168.00	175.00			102.00		177.00	184.00									381.00	389.00		474.00			
12.80						168.00						177.00																
12.90						168.00						177.00																
13.00				91.00	94.00	168.00	175.00			102.00	110.00	177.00	184.00					381.00	389.00				474.00					
13.10						168.00						177.00																
13.20				91.00		168.00				102.00		177.00																
13.30				91.00		168.00				102.00		177.00																
13.40						168.00						177.00																
13.50				107	60	91.00	94.00			168.00	175.00	124	77			102.00	110.00	177.00	184.00			182	133	381.00	389.00	230	182	474.00

Artikel-Nr.

**Super V-U VHM Spiralbohrer - Forets en métal dur**

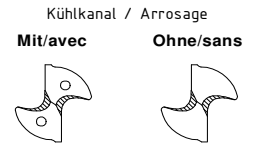
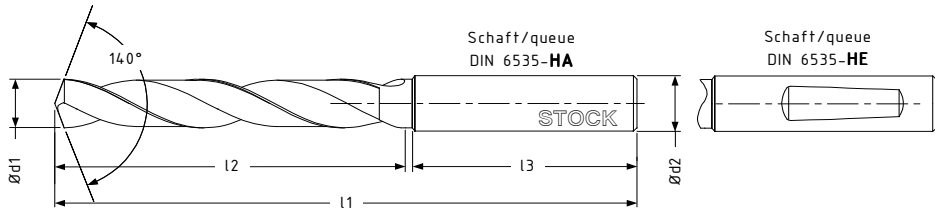
no d'article

Netto CHF/Stk

STOCK Typ Super V-U Beschichtung/revêtement FIRE (Multilayer TiAIN)

prix net CHF

RabGr 850



Art.-Nr. 51893 (12xD) 4-Fasen/4-listels

Ø d1 (m7)	Ø d2 (h6) d2 x l3	DIN 6537-K (3xD)				DIN 6537-L (5xD)				Werksnorm (7xD)		Werksnorm (12xD)																															
		l1	l2	Ohne/sans		Mit/avec		l1	l2	Mit/avec		l1	l2	Mit/avec																													
				HA	HE	HA	HE			HA	HE			HA																													
13.60	14 x 45	107	60			168.00		124	77			177.00																															
13.70					91.00		168.00	175.00					177.00	184.00																													
13.80					91.00		168.00						102.00	177.00																													
13.90							168.00							177.00																													
14.00	16 x 48	107	60	91.00	94.00	168.00	175.00	124	77	102.00	110.00	177.00	184.00	182	133			230	182																								
14.10				115	65	117.00	122.00			205.00	214.00	133	83			133.00	142.00			218.00	227.00	204	152	381.00	389.00	260	208	474.00															
14.20		117.00				205.00		133.00		218.00																																	
14.30		117.00				205.00		133.00		218.00																																	
14.40		117.00				205.00		133.00		218.00																																	
14.50		117.00	122.00			205.00	214.00	133.00	142.00	218.00	227.00					478.00	487.00																										
14.60						205.00				218.00																																	
14.70						205.00	214.00			218.00	227.00																																
14.80						205.00				218.00	227.00																																
14.90						205.00				218.00	Anfrage			Anfrage																													
15.00			115			65	117.00	122.00	205.00	214.00	133			83	133.00	142.00	218.00	227.00	204	152	478.00			487.00	260			208	672.00														
15.10								205.00		133.00						218.00																											
15.20								117.00		205.00						133.00		218.00																									
15.30									205.00							218.00																											
15.40									205.00							218.00																											
15.50								117.00	122.00	205.00					214.00	133.00	142.00	218.00			227.00								478.00	487.00													
15.60							117.00		205.00						133.00		218.00																										
15.70					205.00		214.00					218.00	227.00																														
15.80				117.00			205.00		133.00			218.00																															
15.90					205.00				218.00																																		
16.00		115		65	117.00		122.00	205.00	214.00	133		83	133.00		142.00	218.00	227.00	204			152	478.00	487.00	260		208	672.00																
16.10	18 x 48				123		73						330.00			143	93													223	171			285	234								
16.20															330.00																												
16.50															330.00							343.00											349.00			363.00		597.00	611.00				
16.80																																	Anfrage			Anfrage							
17.00															330.00							343.00											349.00			363.00		597.00	611.00				
17.20									330.00																																		
17.30									330.00																																		
17.40									330.00																																		
17.50									330.00		343.00									349.00		363.00			597.00		611.00																
17.60									330.00																																		
17.70									330.00																																		
17.80									330.00											Anfrage		Anfrage																					
18.00						123		73	330.00		343.00				143				93	349.00		363.00			597.00		611.00					285	234			748.00							
18.50			20 x 50						131		79									361.00		375.00	153		101															310	258		
18.80																																						Anfrage	Anfrage				
19.00												361.00	375.00									380.00		394.00			701.00	716.00															
19.50					361.00		375.00																																				
19.80																Anfrage	Anfrage																										
20.00		131		79	361.00		375.00						153	101		380.00	394.00			701.00	716.00					310	258	1067.00															

Nicht aufgeführte Zwischenmasse oder Stufenbohrer auf Anfrage <SPL Express Programm> dimensions intermédiaires ou forets étagés sur demande

7-12xD siehe auch /voir aussi STOCK Super V70 Art.-Nr. 51782/51783 Seite/page 6

Ebenfalls lieferbare Zollmasse/aussi livrable dimensions en pouce

Ø 3.17(1/8") Ø 3.57(9/64") Ø 3.97(5/32") Ø 4.37(11/64") Ø 4.76(3/16") Ø 5.16(13/64") Ø 5.56(7/32") Ø 5.95(15/64") Ø 6.35(1/4")

Ø 6.75(17/64") Ø 7.14(9/32") Ø 7.54(19/64") Ø 7.94(5/16") Ø 8.33(21/64") Ø 8.73(11/32") Ø 9.13(23/64") Ø 9.52(3/8")

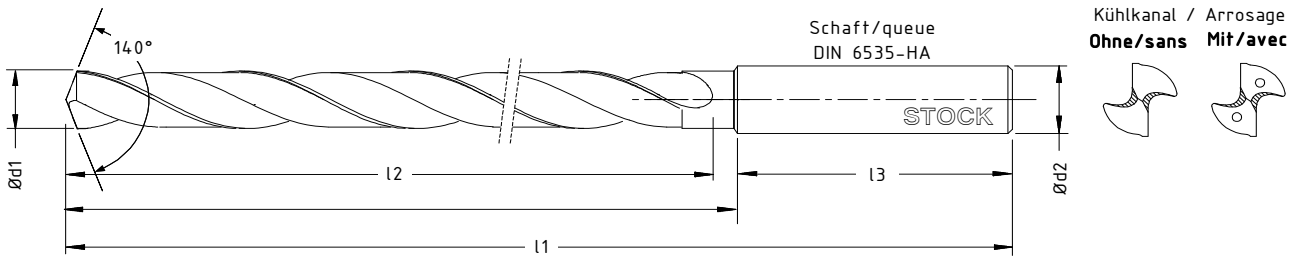
Bestellbeispiel / exemple: DIN 6537-L (5xD) Ø 16 mit Kühlkanal/avec arrosage HA Schaft /queue

Art.-Nr. 51781-16,0 CHF 218,00/St.

Einsatzempfehlungen & Schnittdaten - conseils d'utilisation et valeurs de coupe Intool Katalog/catalogue Seite/page 36-43 STOCK Prospekt SuperV-Bohrer

**Super V70 VHM Spiralbohrer - Forets en métal dur**  
**STOCK Typ Super V70 Beschichtung/revêtement FIRE (Multilayer TiAlN)**

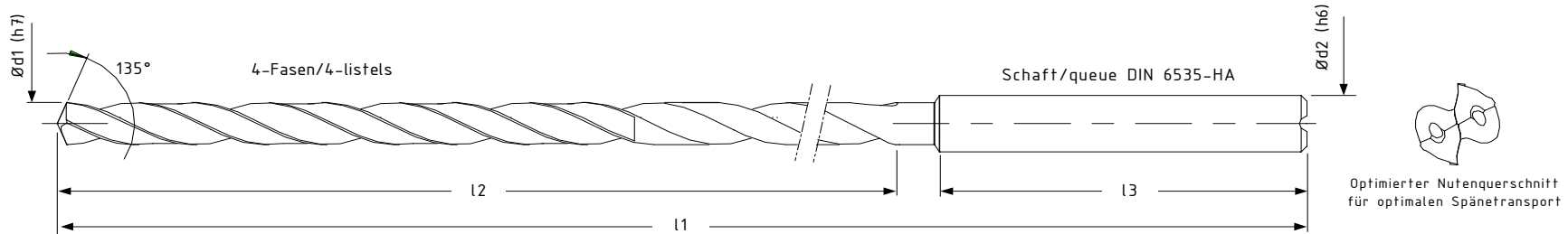
RabGr 851



		Werksnorm-norme usine (8xD)			Werksnorm-norme usine (12xD)							
Ø d1 (m7)	Ø d2 (h6) d2 x l3	l1	l2	Ohne/sans	l1	l2	Mit/avec					
				Artikel-Nr. 51782			Artikel-Nr. 51783					
				Netto CHF/St.			Netto CHF/St.					
4.00	6 x 36	83	45	143.00	102	64	211.00					
4.20				143.00			211.00					
4.30				143.00			211.00					
4.50				143.00			211.00					
5.00				83			45	143.00	102	64	211.00	
5.20				97			57	143.00	116	78	211.00	
5.50								143.00			–	
6.00		97	57	143.00	116	78	211.00					
6.50	8 x 36	117	78	163.00	146	108	246.00					
6.80				163.00			246.00					
7.00				163.00			246.00					
7.50				163.00			246.00					
7.80				163.00			–					
8.00				117			78	163.00	146	108	246.00	
8.50				10 x 40			143	96	198.00	162	120	312.00
8.80	198.00	–										
9.00	198.00	312.00										
9.50	198.00	312.00										
9.80	198.00	–										
10.00	143	96	198.00		162	120			312.00			
10.20	12 x 45	163	114		262.00	204			156			408.00
10.50				262.00	408.00							
10.80				262.00	–							
11.00				262.00	408.00							
11.50				262.00	408.00							
11.80				262.00	–							
12.00				163	114		262.00	204		156	408.00	
12.50	14 x 45	182	133	372.00	230	182	509.00					
12.70				372.00			509.00					
13.00				372.00			509.00					
13.50				372.00			509.00					
14.00				182			133	372.00	230	182	509.00	
14.50				16 x 48			204	152	462.00	260	208	722.00
15.00									462.00			722.00
15.50	462.00	–										
16.00	204	152	462.00		260	208			722.00			
16.50	18 x 48	223	171	579.00	285	234	803.00					
17.00				579.00			803.00					
17.50				579.00			–					
18.00				223			171	579.00	285	234	803.00	
18.50	20 x 50	244	190	682.00	310	258	–					
19.00				682.00			1146.00					
19.50				682.00			–					
20.00				244			190	682.00	310	258	1146.00	

**VHM Kühlkanalbohrer lang - Forets longs en métal dur avec arrosage**  
 STOCK Typ Super V-T Kopfbeschichtung/revêtement de la pointe Multilayer TiAlN

RabGr 851



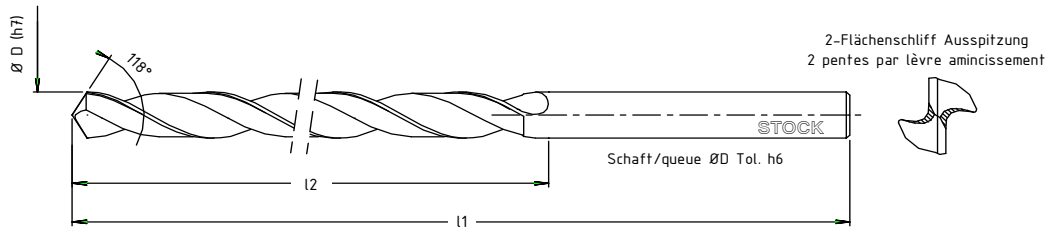
Ø d1	Ø d2 x l3	20xD			25xD			30xD			Nachschleif- und Beschichtungsservice
		l1	l2	Artikel-Nr 51765 Netto CHF/St.	l1	l2	Artikel-Nr 51766 Netto CHF/St.	l1	l2	Artikel-Nr 51767 Netto CHF/St.	
3,0	6 x 36	110	70	297.00	125	85	328.00	140	100	371.00	Preise auf Anfrage
3,5		136	96	297.00	156	116	328.00	176	136	371.00	
4,0		317.00	353.00	403.00							
4,5		158	118	355.00	183	143	396.00	208	168	468.00	
5,0		355.00	403.00	468.00							
5,5		180	140	378.00	210	170	432.00	240	200	468.00	
6,0	418.00	490.00	562.00								
6,5	8 x 36	202	162	461.00	237	197	518.00	272	232	608.00	
7,0		461.00	518.00	608.00							
7,5		223	183	502.00	263	223	576.00	303	263	684.00	
8,0	540.00	626.00	727.00								
8,5	10x40	249	205	594.00	294	250	684.00	339	295	774.00	
9,0		603.00	774.00	810.00							
10,0		271	227	603.00	321	277	774.00	371	327	810.00	
12,0	12x45	323	247	666.00	386	337	882.00	-	-	-	
14,0	14x45	367	318	954.00	-	-	-	-	-	-	

Kühlmitteldruck min. 40 bar

pressions des liquides min. 40 bar

**Typ N VHM Spiralbohrer blank - Forets en métal dur poli**

RabGr 850



**DIN 6539 (3xD)**

Ø D (h7)	l1	l2	Artikel-Nr.	Ø D (h7)	l1	l2	Artikel-Nr.		
			<b>71184</b>				<b>71184</b>		
			Netto CHF/St.				Netto CHF/St.		
2.00			5.40	6.80			24.80		
2.10	38	12	5.40	6.90	74	34	23.90		
2.20	40	13	5.40	7.00			23.90		
2.30			5.40	7.50			28.00		
2.40	43	14	5.40	8.00	79	37	32.20		
2.50			5.40	8.50	39.60				
2.60			5.40	8.60	42.90				
2.70	46	16	7.80	8.80	84	40	42.90		
2.80			7.80	9.00			41.30		
2.90			7.80	9.50			44.50		
3.00			7.80	10.00			47.80		
3.10	49	18	7.80	10.20	89	43	55.30		
3.20			7.80	10.30			55.30		
3.30			7.80	10.50			55.30		
3.40	52	20	8.30	11.00	95	47	61.00		
3.50			8.30	11.50			70.10		
3.60			9.10	12.00			102	51	70.10
3.70			9.10	Vollprogramm/programme complet STOCK Katalog 2006 Seite 138-140 Optional Artikel-Nr. 51184 FIRE Beschichtung/revêtement					
3.80	9.90								
3.90	55	22	9.90						
4.00			9.90						
4.10			10.70						
4.20	58	24	10.70						
4.30			10.70						
4.40			10.70						
4.50			10.70						
4.60			10.70						
4.70	11.50								
4.80	62	26	11.50						
4.90			11.50						
5.00			11.50						
5.10	66	28	14.90						
5.20			14.90						
5.50			14.90						
5.80			15.70						
6.00	70	31	15.70						
6.35			19.80						
6.40			19.80						
6.50			19.80						
			19.80						

**Werksnorm-norme usine ~ DIN 338 (5xD)**

Ø D (h7)	l1	l2	Artikel-Nr.	Ø D (h7)	l1	l2	Artikel-Nr.	
			<b>71290</b>				<b>71290</b>	
			Netto CHF/St.				Netto CHF/St.	
2.00			6.60	8.00	117	75	45.00	
2.10	49	24	7.40	8.50	125	81	52.00	
2.20	53	27	8.30	8.60			59.00	
2.30			8.30	9.00			54.00	
2.40	57	30	8.30	9.50	133	87	59.00	
2.50			8.30	10.00			66.00	
2.60			11.50	10.20			79.00	
2.70	61	33	11.50	10.30	142	94	77.00	
2.80			11.50	10.50			77.00	
2.90			11.50	11.00			93.00	
3.00			10.70	11.50			99.00	
3.10	65	36	10.70	11.50	151	101	93.00	
3.20			10.70	12.00			108.00	
3.30			10.70	Vollprogramm/programme complet STOCK Katalog 2006 Seite 167-169				
3.40	12.40							
3.50	70	39	11.50					
3.60			13.20					
3.70			13.20					
3.80	75	43	13.20					
3.90			13.20					
4.00			13.20					
4.10			14.00					
4.20	80	47	14.00					
4.30			18.10					
4.40			18.10					
4.50			16.50					
4.60			19.00					
4.70	19.00							
4.80	86	52	19.00					
4.90			19.00					
5.00			18.10					
5.10	93	57	24.80					
5.50			24.80					
6.00			25.60					
6.35			32.20					
6.50	101	63	32.20					
6.80			37.90					
6.90			37.90					
7.00	109	69	37.90					
7.50			37.90					